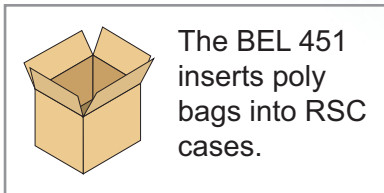




Semi-Automatic Poly Bag Inserter
Up to 7 cases per minute



Poly Bag Inserter & Pack Station with Bottom-Only Case Sealer

The BEL 451 provides a cost effective alternative to manually inserting poly bag liners into corrugated cases for bulk filling. The BEL 451 features a vacuum system that draws the poly liner into all four corners of the box flush against the sides. Case filling can be controlled by hand or regulated with the optional programmable weigh scale, which can be interfaced with a variety of filling machines such as auger and hopper fillers, and belt type feeders. This automates manual bulk filling & sealing lines at a reasonable cost.

BEL 451 Poly Bag Inserter

BEL 451 Poly Bag Inserter with Bottom Only Case Taper

BEL 451 Features

- Improves efficiencies and ergonomic safety for operating personnel.
- Paint free, corrosion-resistant frame guards against contamination from flaking or peeling paint.
- Magnetic starter control prevents motor overload and safely prevents unintended restart after a power interruption.
- Uni-Drive side belt conveyor keeps cases square and more presentable.
- Quick and easy maintenance minimizes downtime.
- Standard DEKKA 22 Stainless Steel 2" tape head and optional DEKKA 3" tape head are available.

Complete Solution



S10 Weigh Scale

Machines can be equipped with weigh scales to allow the operator to monitor or weigh products being loaded before case sealing.



BEL 450 Poly Bag Inserter & Pack Station

The BEL 450 provides manual bulk filling lines with semi-automatic top and bottom sealing.

How the BEL 451 Works



The BEL 451 inserts poly bags into RSC cases.



1 Place Case Over Vacuum

The operator places the case over the vacuum plenum, with bottom minor flaps folded. The operator then loosely places the poly liner over the top of the case and cuffs it over the top flaps.



2 Vacuum Draws Liner Into Case

The vacuum system draws the liner fully into the box, without the need for the operator's hands to be inside. This is critical in sanitary product handling.



3 Case Is Filled and Sealed

The operator transfers the case into the taper where pressure sensitive tape is applied to the bottom of the case, leaving the top open to be filled.

BEL 451 Specifications

Case Size Range	Length	Width	Height
Minimum	8" 203 mm	5 1/2" 140 mm	3 1/2" 89 mm
Maximum	24" 609 mm*	17 3/8" 441 mm	unlimited
Infeed/Outfeed Height (with adjustable foot pads)			
Minimum	23.5" (597 mm)		
Maximum	32" (813 mm)		
Machine Speed: Up to 7 cases per minute			

* Specifications are subject to change without notice.



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