



IPak's Model TF-200DQ fully automatic dual tray former is designed and built to withstand the rigors of continuous, heavy-duty, industrial applications. The TF-200DQ will form regular slotted trays in various configurations including four corner glued trays, one and two piece telescoping trays, and variations of self-locking trays suitable for most any application including agricultural, meat packing, food processing and distribution. The two sides of the machine produce trays simultaneously, however each side of the machine operates independently

of the other, thereby allowing one side to operate while the other is being adjusted to run a different size or configuration of tray. The TF-200DQ will continuously operate at speeds of up to 35 trays per minute per side and is capable of forming a wide range of tray sizes. Size changes are quick and easy, performed in less than 10 minutes. Like all IPak machinery, the TF-200DQ is known for reliability and dependability and is backed by IPak's professional service team.

TF-200DQ Fully Automatic Tray Former

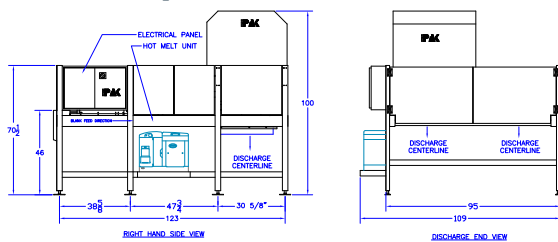
Standard Features

- All mechanical drive train
- Easy load hopper
- Piab type vacuum pick system
- Offset dual vacuum cam design
- Quick size change features
- Corrosion resistant construction
- Remote Demand Controlled
- All controls 24 Volts DC
- Programmable Controller
- Fully interlocked safety guarding

Optional Features

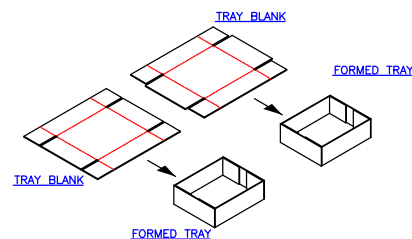
- Large capacity glue system
- Left or right hand controls
- Custom voltages
- Modifications for under or oversize cases
- High speeds – over 35 trays per minute
- Choice of hot melt glue systems
- Low hopper sensor
- Motorized out feed conveyor

Machine Specifications



- Machine weight: 4400 lbs. (2032 kg)
- Machine length (typical): 10'6"
- Air: 1.0 cubic feet per cycle at 80 p.s.i.
- Electrical: 230 (460 optional) Volts AC, 3 phase, 60 Hz
- Speeds up to 35 trays per minute
- PLC operated sequence and timing control
- NEMA 12 control panel
- Nordson hotmelt adhesive system
- Lock-out / tag-out compliant

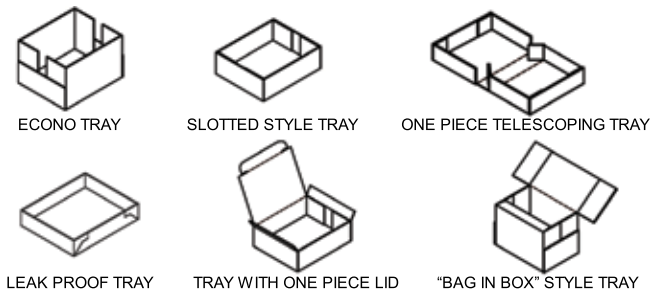
Forming Sequence



Method of Operation

The TF-200DQ hopper is loaded with die cut blanks. With each side of the machine operating independently, vacuum cups pull the blanks onto the lug and chain drive. Hot melt adhesive is applied, then the blank is impacted and folded by a forming mandrel, compressed, and ejected upright onto a conveyor ready for filling.

Some Examples of Trays Formed on the TF-200DQ



The IPak Product Line Includes:

- | | |
|-----------------|--------------------------|
| Tray Formers | Flange Sealers |
| Case Sealers | Stackers and De-Stackers |
| Sleeve Wrappers | Custom Applications |



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