

# Leaders in innovation today... for a greener tomorrow.



*Signode is committed to being a leader in sustainability for the packaging industry. We have implemented various innovative programs aimed at protecting our natural resources while helping your business grow.*

## Reduce

- Our ongoing development of higher strength, lower weight strapping has reduced raw material requirements.
- We continuously evaluate new methods to reduce all of our industrial packaging materials as well as identify opportunities to reuse and recycle these materials.

## Reuse

- Our strap reclamation program, aimed at limiting waste, collects our customers' used green PET strapping for use in the manufacture of new strapping.
- We have introduced waste management programs at all of our facilities, diverting on average more than 3 million pounds annually of fiber, metal, plastic and glass from U.S. landfills.

## Recycle

- The Signode Plastic Recycling Group operates a PET recycling facility providing raw materials to all of our manufacturing locations.
- As a result of our recycling operation, Signode Tenax® strapping contains more than 85% recycled content.

*For more information about Signode's sustainability program, contact us at [sustainability@signode.com](mailto:sustainability@signode.com)*

 **SIGNODE®**

Discover more. Go to:  
[www.signode.com](http://www.signode.com)



# Recycle your strap in 3 easy steps

## Step 1

Chop used straps into short pieces 1/4" - 3" long. Only 100% green PET strapping will be accepted.

## Step 2

Place chopped strap in a Gaylord box with a lid. Container must be free of all other materials or contaminants.

## Step 3

Contact Signode for a PO. Secure container for shipment and ship to the address below. Shipper must pay freight to collection point.

### Signode Plastic Recycling

7080 Industrial Road  
Unit No. 2, Dock No. 3  
Florence, KY 41042

Tel: 1-859-727-7410  
Fax: 1-859-727-4540

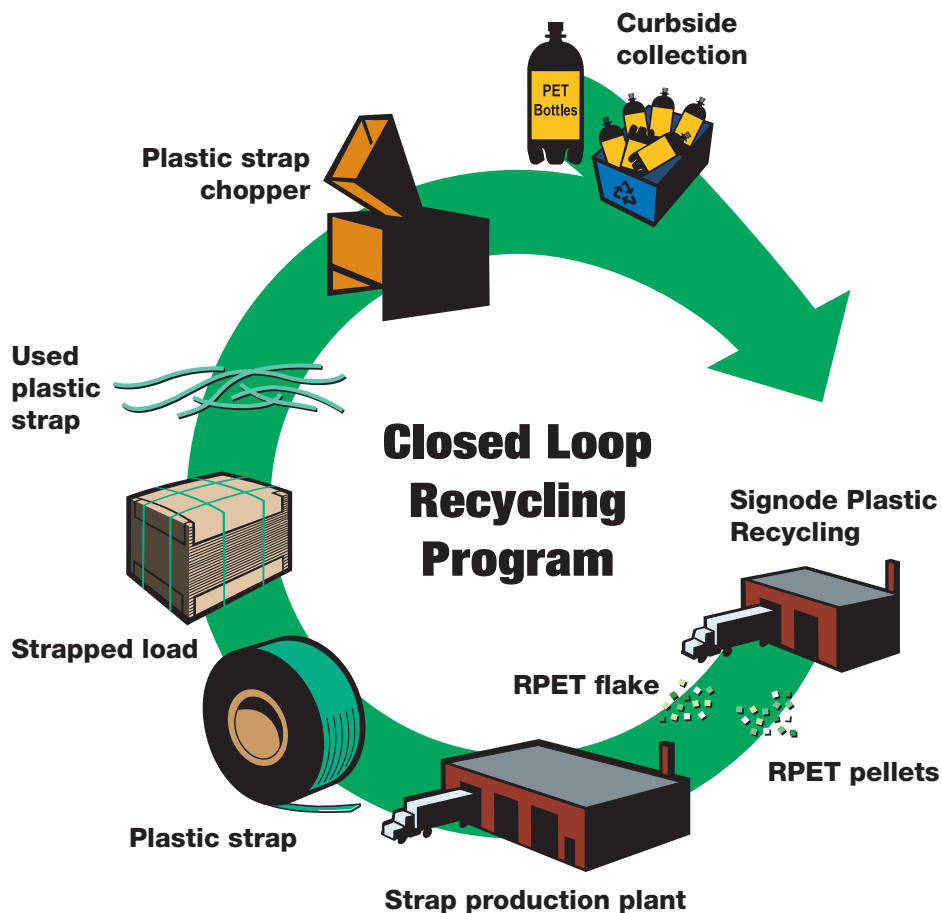
For questions about recycling your strap, contact our recycling center at [recycling@signodeflorence.com](mailto:recycling@signodeflorence.com)

Use the QR code below to view our Sustainability video at YouTube or see it at: [www.YouTube.com/SignodeVideoLibrary](http://www.YouTube.com/SignodeVideoLibrary)



# Helping our customers reduce their packaging waste and disposal costs

Signode's innovative Closed Loop Recycling Program enables companies to recycle used polyester strapping to reduce their packaging waste and disposal costs. It's an easy, practical and economical way for businesses to fulfill their environmental safeguarding objectives.



For Sales & Service:  
R.V. Evans Company  
800-252-5894  
[www.rvevans.com](http://www.rvevans.com)

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