



Fully Automatic with Hot Glue Closure  
Up to 25 Bliss boxes per minute



## ABH Automatic Bliss Former

The Wexxar ABH Automatic Bliss Former represents an industry standard in quality, performance, and safety. The ABH universally forms many types of Bliss boxes, balancing maximum vertical stacking strength with economical use of corrugated.

This consistently accurate machine delivers superb performance and esthetics, thus minimizing damage returns. Equipped standard with Servo motion control, the ABH allows packagers to customize the handling of their Bliss boxes for precision forming at speeds up to 25 boxes per minute. The ABH varies speed and adapts itself to the box being formed, easily meeting the needs of more complicated box designs.



### Operator Safety

The Wexxar ABH aids in employee safety with standard interlocked guarding and ergonomic magazine loading.



### Quick Changeover

Allows more than one box size to be formed. Bliss box size changes are easily made in less than 30 minutes using hand wheels and digital indicators.



### Control & Quality Assurance

The well-defined process of the ABH means a clean fool-proof forming of Bliss boxes. The state-of-the-art control panel makes for easy monitoring of all functions.

Bliss Former  
ABH

# ABH Fully Automatic Bliss Former

## ABH Features

ABH machines are built for heavy duty round-the-clock production using the latest in design and manufacturing technology.

- Case Connect - custom variable speeds and glue pattern pre-sets for different tray sizes
- Build your own pre-sets for case sizes and speeds or have the Case Connect System calculate and suggest settings for you
- Compact, vertical design maximizes valuable floor space
- Built-in interlocked safety guarding that meets or exceeds OSHA requirements
- Size change in 30 minutes or less with "Quick Change" option
- High-end tubular, steel construction for added strength
- Servo motion control for fast, accurate box forming
- All electrical components are UL/ULC recognized, name-brand quality and meet NEC, UL, and NFPA code standards
- Equipped with choice of Nordson or ITW Dynatec hot melt system

## Complete Solution



### BEL 270 Glue Sealer

Designed to satisfy the demands of heavy duty industrial applications, the BEL 270 glue sealer fits easily in any packaging line application.



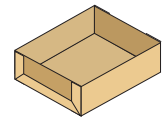
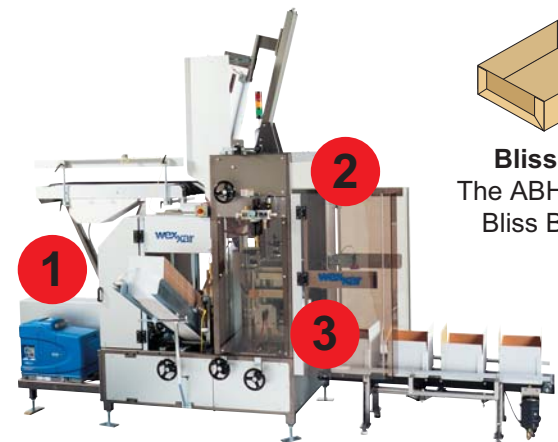
### WSH Glue Sealer

Fully automatic top sealer consistently seals cases at continuous high speed. It accommodates a wide range of case sizes at over 40 cases per minute.

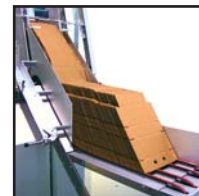
## ABH Specifications

Tray Size Range	Length	Width	Height
Minimum	12"	8"	4"
Maximum	24"	15"	15"
Machine Speed: up to 25 Bliss boxes per minute.			
* Specifications are subject to change without notice, depending on tray style.			

## How the ABH Works



**Bliss Box**  
The ABH erects Bliss Boxes.



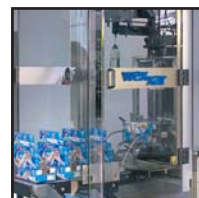
### 1 Large Magazine Capacity

The extended 4 foot magazine saves operators from having to refill the magazine often.



### 2 Operator-Friendly Control Panel

Features state-of-the-art, user-friendly touch screen technology to control and monitor all operating systems, including pre-programmed glue pattern management.



### 3 Precision Glue Application

Glue systems are recognized, name-brand quality for precision application. The positive active compression ensures a flat and complete seal.



Wexxar Packaging Inc.  
10101 Nordel Court  
Delta, BC Canada  
V4G 1J8

Phone: 604-930-9300  
Fax: 604-930-9368  
Email: sales@wexxar.com  
Web: www.wexxar.com

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