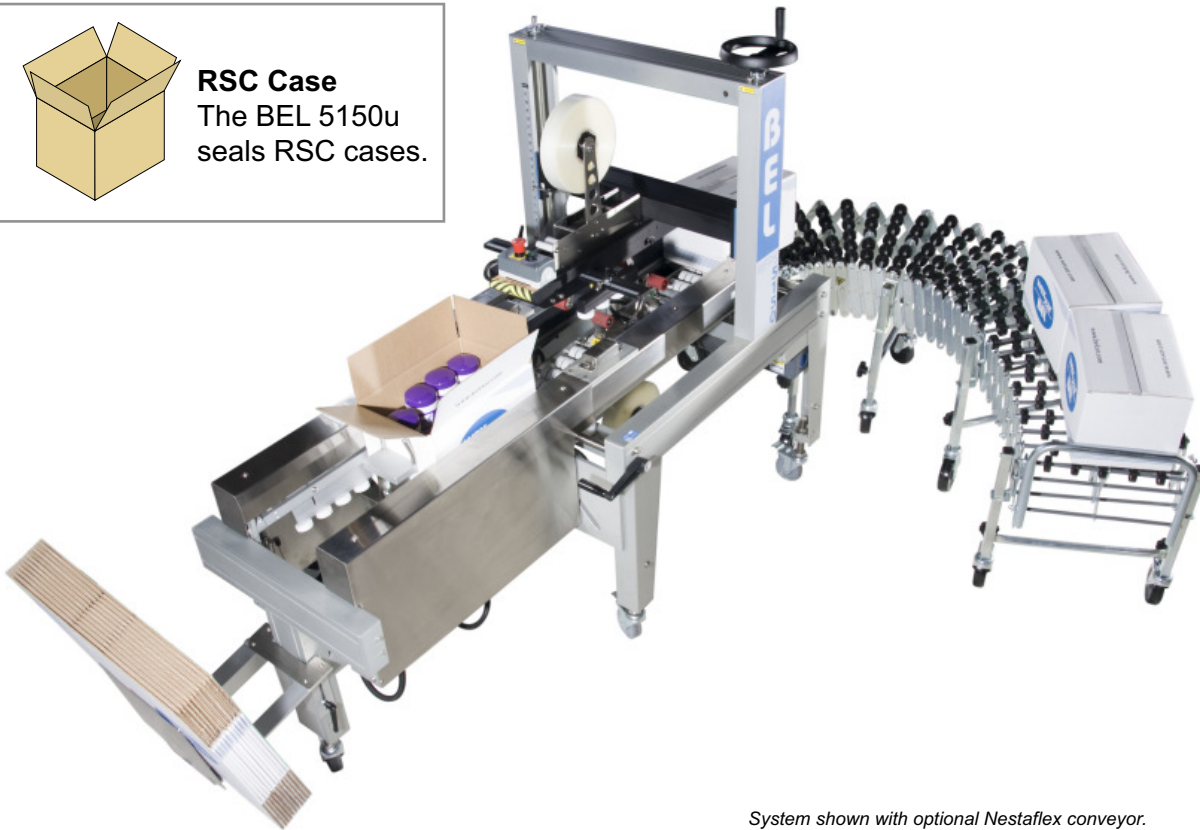




# BEL 5150u

Semi-Automatic Form, Pack & Seal System  
Up to 15 cases per minute



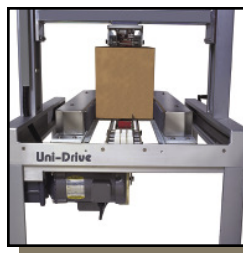
System shown with optional Nestaflex conveyor.

## Semi-Automatic Form, Pack & Seal System



### Power Save Mode

Built-in Power Save Mode powers down the BEL 5150u when it is not in use and restarts automatically when cases are loaded by the operator.



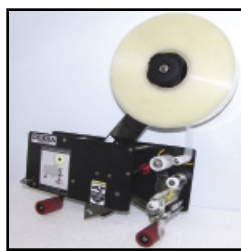
### Squareness Assured

BEL's innovative and powerful Uni-Drive system synchronizes conveyor belt speed, eliminating case skew, so that cases leave the machine squarely taped.



### Easy Set-up Guides

A color-coded pictorial guide means convenient setup and quick change-over in seconds. Bi-lingual instructions are available.



### Superior Tape Application

The BEL 5150u is equipped with state-of-the-art DEKKA High Performance tape heads that are easily loaded in or out of the machine in 30 seconds or less.

Form Pack Seal

# BEL 5150u Semi-Automatic Form, Pack & Seal System

## BEL 5150u Features

- Energy smart features such as Power Save Mode reduce operating costs associated with unattended machinery running.
- Electro-pneumatic system provides greater control over the forming of corrugated with higher recycled content.
- Centralized, color-coded adjustment guide assists operator with changeovers and minimizes changeover time.
- Built-in box stand keeps case blanks handy for the operator, providing increased through-put and enhanced ergonomics by minimizing the operator reaching and twisting during packing.
- Rust free/paint free frame construction eliminates unsightly machine wear and extends machine life.
- Unitized frame design provides ease of mobility and greater machine life.

## Complete Solution



### A32 Accumulation Table

Rotary turntable that presents product to the operator for packing. Features an adjustable speed motor.



### Nestaflex Conveyor

Nestaflex conveyors are flexible units that can be lengthened, shortened or curved to fit changing packaging situations.

## How the BEL 5150u Works



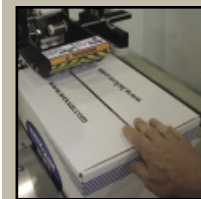
### 1 Form

The operator inserts a case blank. The BEL 5150u folds the bottom flaps. Cases are positioned for packing and easy transfer to case sealer.



### 2 Pack

The BEL 5150u holds the case in place for efficient "hands free" loading.



### 3 Seal

When fully loaded, the operator easily pushes the case into the case sealer which then tapes the top and bottom flaps.

## BEL 5150u Specifications

Case Size Range	Length	Width	Height
Minimum	8" 203 mm	5" 127 mm	4.5" 114 mm
Maximum	26" 660 mm	18" 457 mm	21" 533 mm
<i>Infeed/Outfeed Height (with adjustable leg extensions)</i>			
Frame	22" (559 mm)		
Minimum	25" (635 mm)		
Maximum	32" (813 mm)		
Machine Speed: Up to 15 cases per minute. Oversize model available. Consult factory for case size ranges.			

Specifications are subject to change without notice.



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