The Wexxar ABH Automatic Bliss Former represents an industry standard in quality, performance, and safety. The ABH universally forms many types of Bliss boxes, balancing maximum vertical stacking strength with economical use of corrugated.

This consistently accurate machine delivers superb performance and esthetics, thus minimizing damage returns. Equipped standard with Servo motion control, the ABH allows packagers to customize the handling of their Bliss boxes for precision forming at speeds up 25 boxes per minute. The ABH varies speed and adapts itself to the box being formed, easily meeting the needs of more complicated box designs.

**Operator Safety**
The Wexxar ABH aides in employee safety with standard interlocked guarding and ergonomic magazine loading.

**Quick Changeover**
Allows more than one box size to be formed. Bliss box size changes are easily made in less than 30 minutes using hand wheels and digital indicators.

**Control & Quality Assurance**
The well-defined process of the ABH means a clean fool-proof forming of Bliss boxes. The state-of-the-art control panel makes for easy monitoring of all functions.
ABH Fully Automatic Bliss Former

ABH Features

ABH machines are built for heavy duty round-the-clock production using the latest in design and manufacturing technology.

- Case Connect - custom variable speeds and glue pattern pre-sets for different tray sizes
- Build your own pre-sets for case sizes and speeds or have the Case Connect System calculate and suggest settings for you
- Compact, vertical design maximizes valuable floor space
- Built-in interlocked safety guarding that meets or exceeds OSHA requirements
- Size change in 30 minutes or less with "Quick Change" option
- High-end tubular, steel construction for added strength
- Servo motion control for fast, accurate box forming
- All electrical components are UL/ULC recognized, name-brand quality and meet NEC, UL, and NFPA code standards
- Equipped with choice of Nordson or ITW Dynatec hot melt system

Complete Solution

BEL 270 Glue Sealer

Designed to satisfy the demands of heavy duty industrial applications, the BEL 270 glue sealer fits easily in any packaging line application.

WSH Glue Sealer

Fully automatic top sealer consistently seals cases at continuous high speed. It accommodates a wide range of case sizes at over 40 cases per minute.

How the ABH Works

1. Large Magazine Capacity
   The extended 4 foot magazine saves operators from having to refill the magazine often.

2. Operator-Friendly Control Panel
   Features state-of-the-art, user-friendly touch screen technology to control and monitor all operating systems, including pre-programmed glue pattern management.

3. Precision Glue Application
   Glue systems are recognized, name-brand quality for precision application. The positive active compression ensures a flat and complete seal.

ABH Specifications

<table>
<thead>
<tr>
<th>Tray Size Range</th>
<th>Length</th>
<th>Width</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum</td>
<td>12”</td>
<td>8”</td>
<td>4”</td>
</tr>
<tr>
<td>Maximum</td>
<td>24”</td>
<td>15”</td>
<td>15”</td>
</tr>
</tbody>
</table>

Machine Speed: up to 25 Bliss boxes per minute.

* Specifications are subject to change without notice, depending on tray style.

Backed by Wexxar's warranty and experienced, nationwide service team.